



AOLCNC KNIFE CUTTING MACHINE

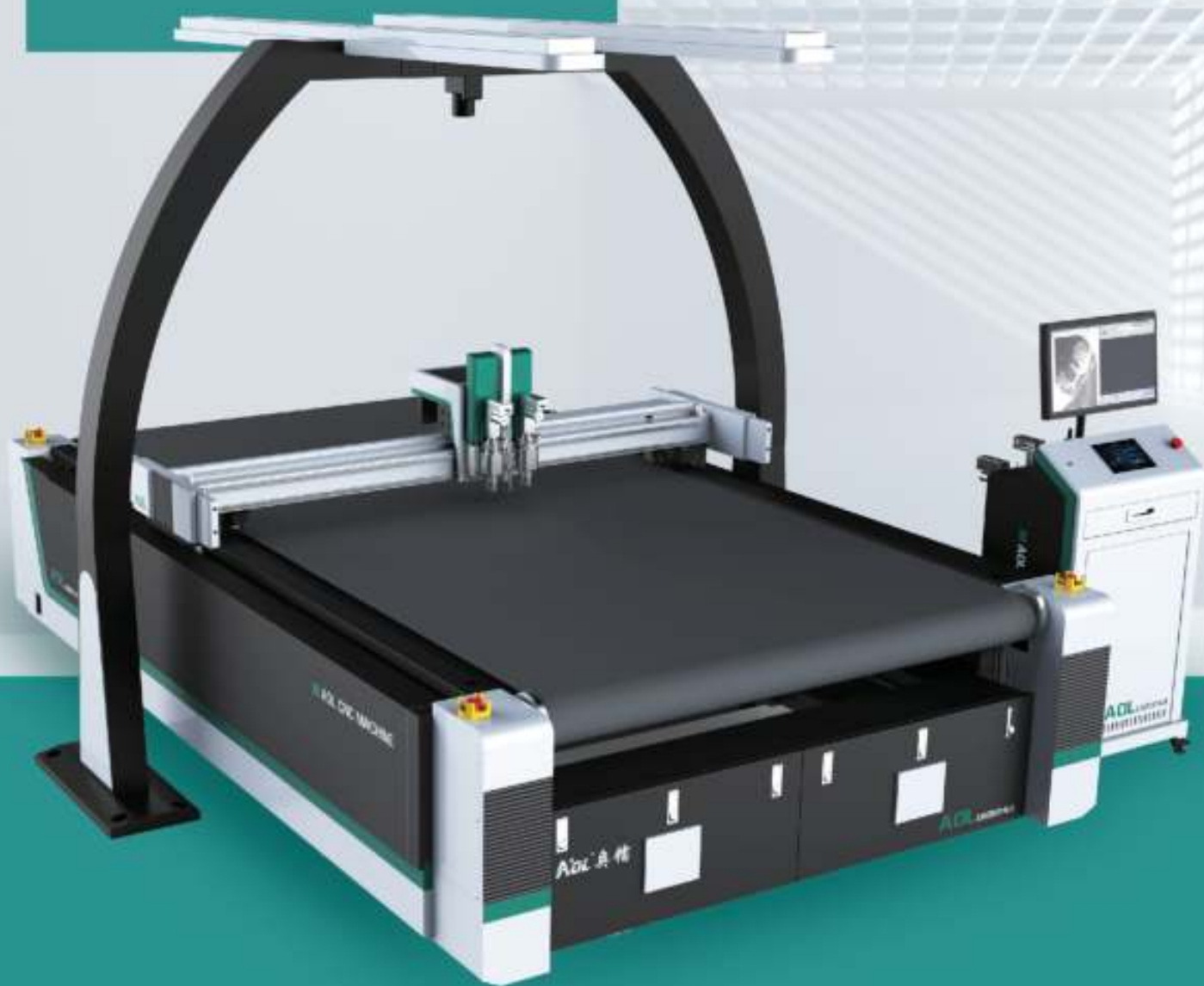
Leather & Shoes Industry

2023 New
Experience

AOL-1625PCS

Leather & Shoes Industry Cutting Machine

PC SERIES



PRODUCT ADVANTAGES:

- ▶ 1. Selected industrial vision system, quickly scan of leather, automatic identification of shapes and defects.
- ▶ 2. AOLCUT self-developed software one-click import, ordering management.
- ▶ 3. Super typesetting master software, the nesting speed is 5 times increased, material utilization rate increases more than 10%.
- ▶ 4. Differentiate the grades according to the leather, support division and classification multifarious nesting cutting.
- ▶ 5. Using Sweden Linden gear transmission, high cutting precision $\pm 0.1\text{mm}$.
- ▶ 6. Japanese Panasonic servo system, production efficiency increases more than 3 times.
- ▶ 7. AOL's unique tools exchange system, cutting, punching, marking automatically finish
- ▶ 8. Unique multi-partition technology, adsorption capacity increased by more than 5 times.
- ▶ 9. This model has won 5 patents technology certifications at home and abroad.

TECHNICAL PARAMETERS

| Model | AOL-1625PCS / AOL-1825PCS (Accept customization) | | |
|-------------------|--|---------------|---------------------|
| Working Range | 1600*2500MM / 1800*2500MM | Rated Power | 11KW |
| Product Size | 3560*2350*1221MM / 3560*2550*1221MM | Rated Voltage | 220/380V $\pm 10\%$ |
| Cutting Thickness | $\leq 15\text{MM}$ | Interface | Enترنت port |
| Cutting Speed | 50-100MM/S | Control Panel | LCD touch screen |
| Cutting Tools | Tools can be easily changed, with oscillating knife, circular knife, punching tool, etc. | | |
| Cutting Material | Leather, PU skin, cow leather, imitation leather, artificial leather, velvet skin, microfiber leather, composite skin, synthetic leather, suede patent leather, crocodile skin, and so on. | | |



AOL digital cutting machines process leather, sole, lining, and pattern materials efficiently and at the highest levels of quality.

AOL-1608D

Double cantilever knife cutting machine

PCS SERIES



It can cut multi-layer materials (thickness after adsorption: 0.1mm-16mm), with higher efficiency.



Multiple configuration options such as cutting and punching are adopted, and the configuration is more flexible.



The equipment is equipped with dual projectors, and the typesetting effect can be previewed in real time.

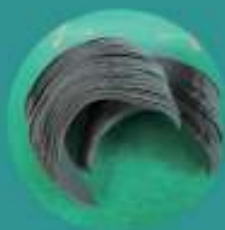


PRODUCT ADVANTAGES:

- ▶ 1, It adopts the suspended double-head asynchronous cutting method, which is especially suitable for large-scale high-precision intelligent energy cutting of multi-layer flexible materials.
- ▶ 2, Adopt 9-axis precision control system, X, Y, Z, U axes adopt high-precision screw drive system, transmission precision screw > rack > belt.
- ▶ 3, The integrated casting measuring frame is used, the structure is more stable, corrosion-resistant, and can better ensure high-precision cutting
- ▶ 4, Clamping and feeding system: ensure that there is no slipping and no offset during the feeding process of multi-layer materials. The software can automatically calculate the feeding length according to the typesetting.
- ▶ 5, The equipment is equipped with safety light curtain protection, which has a high level of safety and ensures the safety of the operator.
- ▶ 6, The equipment is equipped with three-color warning lights, red, yellow and green, respectively representing the alarm state, idle state and working state.

TECHNICAL PARAMETERS

| Model | AOL-1608D | | |
|----------------------|--|---------------|------------------|
| Working Range | 1600*800MM | Rated Power | 9KW |
| Product Size | (L) 3200mm* (W) 3000* (H) 2400 | Rated Voltage | 220/380V±10% |
| Cutting Thickness | ≤18mm (according to different cutting materials) | Interface | Ethernet port |
| Cutting Speed | 0-300MM/S | Control Panel | LCD touch screen |
| Multifunctional Head | It adopts multiple configuration options such as cutting and punching, and can choose vibrating knife (single layer) and pneumatic knife (multilayer) for cutting. Optional double punching, four punching | | |
| Cutting Material | Mainly used in footwear/clothing accessories industry: TPU/PU, gasket, leather, rubber, Gangbao, mesh, digital printing materials, midsole, gloves/hats and other flexible materials cutting and punching. | | |



Productivity
forecast:

Shoe pattern (shoe upper) 1600pcs/h
Shoe pattern (small parts) 2400pcs/h



SOFTWARE COMPARISON

The leather industry recommends two typesetting software, Qinghe and Aoxing

| | Qinghe software |
|---------------------|---|
| Identification part | Automatic extraction of leather contour |
| Typesetting | 1; Realize computer automation management, saving process and time |
| | 2; Production flow, reducing dependence on skilled masters |
| | 3; Realize the automatic nesting function, a variety of nesting methods |
| | 4; Support timing nesting |
| | 5; Support multiple leather typesetting at the same time |
| | 6; supports incomplete recognition, The pieces are divided according to the importance of the parts |
| | 7; Powerful compatibility, import/export functions, can directly import/export files in PLT and DXF formats |
| | 8; Support arbitrary shape text/text edge processing |
| | 9; supported projection outputs and supports various output devices |



Applicable material ▲

Aoxing Software

Automatic extraction of leather outline and grading function (classify the material in advance and edit the leather grade)

1. There are various typesetting modes, including regional typesetting mode, level typesetting mode, roll material tiling mode, single piece priority mode, manual typesetting and so on. It supports functions such as grain lines, which can meet different processes and various production environments. The algorithm template rotates more angles, and the template is automatically combined and optimized.
2. There are many types of layout. Compatible with sheets and coils
3. Support regional typesetting and manual typesetting
4. The recognition algorithm has strong anti-interference ability, and the recognition effect of the algorithm is stable.
5. It can identify leather of various colors, and it can still maintain accurate identification after the felt is aged and discolored.
6. Support order management
7. Support projection and production Kanban
8. Defect identification is more accurate
9. The utilization rate of typesetting is higher than that of Qinghe, and the average utilization rate can reach more than 82%, which is much higher than that of the same type of typesetting software.



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